



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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W/O:		WORK ORDER CHANGES	

# Picklist Print

Wednesday, April 14, 2010 10:49:26 AM

Page 1

Work Order ID: 57732

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation


Start Date: 4/14/2010

Required Date: 4/15/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3908-041  Crosstube Lug Assembly, Aft		Manufactured	No			110	Each	1.0000	1.0000			

Warehouse Loc Qty Loc Code

Location


Main Warehouse

st503

1

57312

1

D3909-041  
  
Crosstube Lug Assembly, Fwd

Manufactured No

110

Each

1.0000

1.0000

57312

Warehouse Loc Qty Loc Code

Location


Main Warehouse

ST096

1

57268

1

D3984  
  
Rubber Extrusion, Crosstube

Manufactured No

110

f

497.8950

1.0526

57268

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST408

497.895

53707

497.895

53707

8  
→ measured  
8/10/15  
3.00" LONG x 6

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Wednesday, April 14, 2010 10:49:26 AM

Work Order ID: 57732



Parent Item: D350-607-411



Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 4/14/2010

Required Date: 4/15/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
<u>D3910-3</u>  Crosstube Lug		Manufactured	No			110	Each	24.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

st507

24

57108

8

57195

16

Purchased No

110

Each

203.0000

16.0000



57195

4/14/15

AN4-14A



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST358

203

113359

203

M113359

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Parent Item Name: Quick Release Basket Mounting Installation

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Required Date: 4/15/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	1,362.000	16.0000			
Nut												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

1360

113422

368

114108

984

9063

8

NAS1149F0432P

Purchased

No

110

Each

264.0000

32.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST275

264

110098

167

112940

97

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
1	1	1	1		D3810-1	SPRING PLUNGER
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
1	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X- TUBE
1	1	1	1		D4028-041	SPRING PIN LANYARD ASSY
1					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
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	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
1	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X- TUBE
1					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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Revision: B

Date: 10.04.08

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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